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Canada

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D205-541-044
Job Sheet 193072



009543

Part No: D205-541-044

Job Qty: 1 pcs

Part Name: Bell Medium Heli-Utility-Basket™ - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 4922

Note: DWG DSI9667 REV A, IIN D205-541 REV J SHEETS 29-31 IPP Rev:C Re-Format 02-08-30 KJ IPP Rev:D chg to revG Ecn 1157 08-03-19 DD verified by: IPP REV:E 13.06.21 IIN-D205-541 REV.J DD VERF:JFS IPP REV:F 15.02.02 AS PER DIS9667 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/1/19	0.00	1.18		Small Fab - 1		MAY 14-4-30
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/1/19	0.00	0.00		QC 5 - 10		MAY 02 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/1/19	0.00	0.00		Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

D205-541-044
S176843
REV.A

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DART
AEROSPACE

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Container No: S176843



Part: D205-541-044

Job No: 193072

Serial No/Batch: S176843

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-120 Issue 3, FAA STC SR00696

				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
140 QC 4	1 pcs	5/1/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
145 DC - 1 - B4B	1 pcs	5/1/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
150 Packaging 3-1 - Stock - B4B	1 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - FG	1 pcs	5/1/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) Assemble as per Dwg. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Pick Kit) 140 - (QC4- 100% Inspect kits for completeness) 145 - (Document Control) Photocopy bluefile & type labels per PPPD205-541-044 CHG003 150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-541-044 Location: _____ 160 - (QC21- Final Inspection - Work Order Release)					

DAS

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MAY 06 2019

Job BOM

009543

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5157471-1
AN4-22A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5097470
AN4-24A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5130326
AN4-7A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5107746
AN5-17A	Bolt	4 Ea (4 ea)	110-Small Fab - 1	5156671-1
AN970-4	Washer	4 Ea (4 ea)	110-Small Fab - 1	5114901-1
D2022-101	Spacer	2 pcs (2 ea)	110-Small Fab - 1	5163199
D2258-300	Placard	1 pcs (1 ea)	110-Small Fab - 1	5052399
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	110-Small Fab - 1	5144996
D2512	Basket Lid	1 pcs (1 ea)	110-Small Fab - 1	5172636
D2530	Handle Weldment	1 pcs (1 ea)	110-Small Fab - 1	5161901
D2535	Spring	2 pcs (2 ea)	110-Small Fab - 1	5154031
D2537	Bushing	2 pcs (2 ea)	110-Small Fab - 1	5123161
D2931	Bumper	2 pcs (2 ea)	110-Small Fab - 1	506435
D3053-042	212 Basket Base Assembly	1 pcs (1 ea)	110-Small Fab - 1	5173289
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	110-Small Fab - 1	5155667
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5157462
MS21042L4	Nut	4 Ea (4 ea)	110-Small Fab - 1	5078254
MS21042L5	Nut	4 Ea (4 ea)	110-Small Fab - 1	5149145-1
NAS1149D0416J	Washer	2 Ea (2 ea)	110-Small Fab - 1	FM131511
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5055452
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5167645
NAS1149DN832J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5034411-1
AN4-12A	Bolt	3 Ea (3 ea)	130-Packaging 1-1 - Pick Kit - B4B	5149150
AN4-13A	Bolt	9 Ea (9 ea)	130-Packaging 1-1 - Pick Kit - B4B	5158578
AN4-14A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5157440
AN4-7A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5107746
AN5-13A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5045115
AN5-7A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	Am123355
D2199-1	Struts, 19"	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5153205
D2199-23	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5153087
D2199-25	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5153176
D2498	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5156399
D2499	Mounting Bracket	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5159261
D2515	Bushing	2 pcs (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5160407
D3052-1	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5155960
MS21042L4	Nut	16 Ea (16 ea)	130-Packaging 1-1 - Pick Kit - B4B	5166694
MS21042L5	Nut	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5149145
NAS1149D0432J	Washer	4 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	5093756
NAS1149D0463J	Washer	33 Ea (33 ea)	130-Packaging 1-1 - Pick Kit - B4B	5158585
NAS1149D0532J	Washer	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM131467
NAS1149D0563J	Washer	5 Ea (5 ea)	130-Packaging 1-1 - Pick Kit - B4B	5167648

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-16A	2	218	0
	AN4-22A	1	114	0
	AN4-24A	1	34	0
	AN4-7A	2	110	0
	AN5-17A	4	181	0
	AN970-4	4	147	0
	D2022-101	2	93	0
	D2258-300	1	10	0
	D2332-041	1	10	0
	D2512	1	1	0
	D2530	1	12	0
	D2535	2	266	0
	D2537	2	114	0
	D2931	2	749	0
	D3053-042	1	0	0
	MS20600-AD4W3	2	544	0
	MS21042L3	2	3,730	0
	MS21042L4	4	4,186	0
	MS21042L5	4	903	0
	NAS1149D0416J	2	2,050	0
	NAS1149D0463J	2	5,211	0
	NAS1149D0563J	4	1,980	0
	NAS1149DN832J	2	687	0
130-Packaging 1-1 - Pick Kit - B4B	AN4-12A	3	130	0
	AN4-13A	9	1,506	0
	AN4-14A	2	670	0
	AN4-7A	2	110	0
	AN5-13A	1	84	0
	AN5-7A	1	3,149	0
	D2199-1	1	3	0
	D2199-23	1	2	0
	D2199-25	1	2	0
	D2498	1	5	0
	D2499	1	6	0
	D2515	2	70	0
	D3052-1	1	3	0
	MS21042L4	16	4,186	0
	MS21042L5	2	903	0
	NAS1149D0432J	4	358	0
	NAS1149D0463J	33	5,211	0
	NAS1149D0532J	2	141	0
	NAS1149D0563J	5	1,980	0

Part Specifications

Specifications could not be found.

Plex 4/8/19 11:24 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					